



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 9/6/23

Wheel Plant Wheelabrator North Andover
Unit 1 Unit Unit 1
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2				CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr			
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
9/6/2023	0	60	10.3		141		7		83		92		0			14		309		166.2	
9/6/2023	1	60	10.1		142		4		73		94		0			14		310		167.8	
9/6/2023	2	60	10.3		140		9		86		89		0			14		309		166.6	
9/6/2023	3	60	10.3		141		5		72		92		0	0		13		310	309	167.4	167.0
9/6/2023	4	60	10.5		142		5		72		93		0			10		310		167.0	
9/6/2023	5	60	10.3		144		5		62		92		0			14		310		167.0	
9/6/2023	6	60	10.3		144		2		59		97		0			15		310		168.6	
9/6/2023	7	60	10.5		140		3		58		95		0	0		16	14	309	309	167.8	167.6
9/6/2023	8	60	10.6		143		4		58		93		0			12		309		162.4	
9/6/2023	9	60	10.3		140		21		101		80		1			15		309		167.7	
9/6/2023	10	60	10.4		141		13		79		84		0			17		309		168.5	
9/6/2023	11	60	10.4		142		9		74		88		0	0		17		309	309	166.9	166.4
9/6/2023	12	60	10.3		145		18		97		81		0			16		310		168.0	
9/6/2023	13	60	10.4		138		19		93		80		0			16		309		166.4	
9/6/2023	14	60	10.5		137		3		48		94		0			12		309		168.5	
9/6/2023	15	60	10.6		147		6		62		90		0	0		14	15	310	310	169.7	168.2
9/6/2023	16	60	10.7		136		13		80		84		0			14		309		164.3	
9/6/2023	17	60	10.6		142		12		86		86		0			10		309		162.8	
9/6/2023	18	60	10.6		142		21		113		81		0			16		310		164.0	
9/6/2023	19	60	10.6		141		18		101		82		0	0		20		309	309	164.6	163.9
9/6/2023	20	60	10.4		142		17		82		79		0			18		310		167.4	
9/6/2023	21	60	10.4		140		16		75		78		0			19		309		166.5	
9/6/2023	22	60	10.3		143		17		76		78		0			17		310		167.2	
9/6/2023	23	60	10.5		139		16		72		78		0	0		16	16	309	309	166.0	166.8

Average:
Geometric Mean Average:

Limit:

141	9
≤ 150 24-HR Block Avg.	≤ 29 24-HR Geometric Mean

OR

88
≥ 80% Removal Efficiency

see above
≤ 69 4-HR Block Average

ppmc

see above
≥ 12 8-HR. Block Average

lb/hr

see above
≤ 345 °F 4-HR Block Average

°F

see above
≤ 173 4-HR Block Average

klb/hr

Status Flags

- I - Invalid
- B - Bad
- C - Calibration
- M - Maintenance
- F - Offline
- P - Purge
- T - Out of Control
- E - Excluded
- ^ - Startup
- * - Shutdown



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY COMPLIANCE SUMMARY REPORT



Date 9/6/23

Wheel Plant Wheelabrator North Andover
Unit 2 Unit Unit 1
Outlet Source Outlet

Date	Hour	On-Line Minutes	O2		NOx		SO2					CO			Carbon Feed		FF Temp (deg F)		Steam KLbs/Hr		
			Out Vol % Dry	Status	Outlet ppm 7%O2	Status	Outlet ppm 7%O2	Status	Inlet ppm 7%O2	Status	Removal	Status	Outlet ppm 7%O2	Status	4 Hr Block	Status	Lbs/Hr Avg.	8 Hr Block	1 Hr Avg.	4 Hr Block	1 Hr Avg.
9/6/2023	0	60	9.7		139		3		85		97		3			14		310		166.5	
9/6/2023	1	60	9.5		139		0		61		100		4			14		310		167.5	
9/6/2023	2	60	9.7		139		0		61		100		3			13		310		168.2	
9/6/2023	3	60	9.7		138		0		62		100		3	3		13		310	310	167.0	167.3
9/6/2023	4	60	9.9		139		0		66		100		5			13		310		168.1	
9/6/2023	5	60	9.9		141		1		73		99		4			14		310		167.5	
9/6/2023	6	60	9.6		141		0		60		99		4			13		310		166.8	
9/6/2023	7	60	9.6		138		0		53		100		4	4		14	13	310	310	168.0	167.6
9/6/2023	8	60	9.9		140		5		77		94		4			13		310		166.7	
9/6/2023	9	60	9.9		139		12		96		88		4			14		310		166.1	
9/6/2023	10	60	9.5		140		6		75		92		3			14		310		167.4	
9/6/2023	11	60	9.5		141		5		74		93		3	3		13		310	310	167.4	166.9
9/6/2023	12	60	9.4		141		6		79		92		3			14		310		167.8	
9/6/2023	13	60	9.7		138		15		69		78		3			13		310		168.6	
9/6/2023	14	60	9.6		140		10		62		84		3			15		311		164.7	
9/6/2023	15	60	9.7		141		5		63		92		3	3		15	14	310	310	168.0	167.3
9/6/2023	16	60	9.5		138		6		69		92		2			15		310		166.6	
9/6/2023	17	60	9.5		139		2		70		98		3			15		310		162.3	
9/6/2023	18	60	9.7		141		0		63		100		3			15		310		165.2	
9/6/2023	19	60	9.7		139		4		79		95		3	3		15		310	310	165.3	164.8
9/6/2023	20	60	9.5		138		5		71		93		3			15		310		168.7	
9/6/2023	21	60	9.7		141		6		77		92		4			17		310		166.5	
9/6/2023	22	60	9.5		138		10		78		87		4			16		310		169.3	
9/6/2023	23	60	9.7		140		9		67		86		4	3		12	15	310	310	168.1	168.1

Average:
Geometric Mean Average:

Limit:

139	2
≤ 150 24-HR Block Avg.	≤ 29 24-HR Geometric Mean

OR

98
≥ 80% Removal Efficiency

see above
≤ 69 4-HR Block Average

ppmc

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≥ 12 8-HR. Block Average

lb/hr

see above
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WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 06-Sep-2023

Plant Wheelabrator North Andover
Unit Unit 1
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	1	1	1	1	1	1	1	1	1	1	1
1	1	1	1	1	1	1	1	1	1	1	1
2	1	1	1	1	1	1	1	1	1	1	1
3	1	1	1	1	1	1	1	1	1	1	1
4	1	1	1	1	1	1	1	1	1	1	1
5	1	1	1	1	1	1	1	1	1	1	1
6	3	IC	5	IC	1	1	1	1	1	1	1
7	1	1	1	1	1	1	1	1	1	1	1
8	1	1	1	1	1	1	1	1	1	1	1
9	1	1	1	1	1	1	1	1	1	1	1
10	1	1	1	1	1	1	1	1	1	1	1
11	1	1	1	1	1	1	1	1	1	1	1
12	1	1	1	1	1	1	1	1	1	1	1
13	1	1	1	1	1	1	1	1	1	1	1
14	1	1	1	1	1	1	1	1	1	1	1
15	1	1	1	1	1	1	1	1	1	1	1
16	1	1	1	1	1	1	1	1	1	1	1
17	1	1	1	1	1	1	1	1	1	1	1
18	1	1	1	1	1	1	1	1	1	1	1
19	1	1	1	1	1	1	1	1	1	1	1
20	1	1	1	1	1	1	1	1	1	1	1
21	1	1	1	1	1	1	1	1	1	1	1
22	1	1	1	1	1	1	1	1	1	1	1
23	1	1	1	1	1	1	1	1	1	1	1

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I - Invalid C - Calibration F - Offline T - Out of Control ^ - Startup
 B - Bad M - Maintenance P - Purge E - Excluded * - Shutdown



WHEELABRATOR NORTH ANDOVER A WIN-WASTE INNOVATIONS COMPANY OPACITY REPORT



Date 06-Sep-2023

Plant Wheelabrator North Andover
Unit Unit 2
Source Outlet

Opacity is a measure of how much soot or smoke may be contained in stack emissions. The more smoke that is contained in the emissions the higher the level of opacity. Continuous opacity monitors located after all of the air pollution control equipment measure the opacity of the emissions from each boiler. Typically the human eye can not detect or see smoke that is less than 5% opacity. You won't see smoke from a modern trash-to-energy plant although in colder weather you will see water vapor condensation, similar to seeing your breath on a cold day. This is not considered opacity. We have a permit limit established by the Massachusetts Department of Environmental Protection of 10% opacity averaged every six (6) minutes.

Limit 10 %

Time (hr)	1-6 min	7-12 min	13-18 min	19-24 min	25-30 min	31-36 min	37-42 min	43-48 min	49-54 min	55-60 min	Average
0	0	0	0	0	0	0	0	0	0	0	0
1	0	0	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0	0	0	0
6	2	4	0	0	0	0	0	0	0	0	1
7	0	0	0	0	0	0	0	0	0	0	0
8	0	0	0	0	0	0	0	0	0	0	0
9	0	0	0	0	0	0	0	0	0	0	0
10	0	0	0	0	0	0	0	0	0	0	0
11	0	0	0	0	0	0	0	0	0	0	0
12	0	0	0	0	0	0	0	0	0	0	0
13	0	0	0	0	0	0	0	0	0	0	0
14	0	0	0	0	0	0	0	0	0	0	0
15	0	0	0	0	0	0	0	0	0	0	0
16	0	0	0	0	0	0	0	0	0	0	0
17	0	0	0	0	0	0	0	0	0	0	0
18	0	0	0	0	0	0	0	0	0	0	0
19	0	0	0	0	0	0	0	0	0	0	0
20	0	0	0	0	0	0	0	0	0	0	0
21	0	0	0	0	0	0	0	0	0	0	0
22	0	0	0	0	0	0	0	0	0	0	0
23	0	0	0	0	0	0	0	0	0	0	0

Status Flags

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